SRW-E: single-pair roller guides for finishing blocks. They have been designed for high-speed applications to ensure precise product tolerances and higher surface quality.

> Zero-clearance system for top stability and control at high speed.
> Pre-load on roller holder to grant higher rigidity.
> Longer lifetime of each component to reduce operative costs.
> Optimized V-shaped base for high reliability and repeatability of guide installation.
> Higher guide performances thanks to the new version with a 40-mm roller.
> Enhanced roller installation.
SRW-E: single-pair roller guides for finishing blocks. They have been designed for high-speed applications to ensure precise product tolerances and higher surface quality.

Guide type

<table>
<thead>
<tr>
<th>Guide type</th>
<th>SRW-E 18</th>
<th>SRW-E 24</th>
<th>SRW-E 30</th>
<th>SRW-E 40</th>
</tr>
</thead>
<tbody>
<tr>
<td>Finishing size</td>
<td>Ø 5-10.5</td>
<td>Ø 5.5-14</td>
<td>Ø 10.5-21.5</td>
<td>Ø 20-26</td>
</tr>
<tr>
<td>Maximum oval</td>
<td>17 x 8.5</td>
<td>23.5 x 11.5</td>
<td>34.5 x 17</td>
<td>34 x 23.8</td>
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<tr>
<td>A</td>
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<td>B</td>
<td>33</td>
<td>28</td>
<td>25</td>
<td>31.5</td>
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<tr>
<td>D max</td>
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<td>58</td>
<td>58</td>
<td>60</td>
</tr>
<tr>
<td>E max</td>
<td>55</td>
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<tr>
<td>E min</td>
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<td>115</td>
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<td>H</td>
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<td>58.5</td>
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</tr>
</tbody>
</table>

Note: narrow version available with width equal to 105 mm (dimension F)

SRW-E assures precise and reliable wire rod and bar guiding up to 140 m/s both on modern delta type high-speed blocks and old 90°-blocks.

Guide features
- Simple and heavy-duty design.
- Stainless steel structure to resist the stress of high-speed blocks.
- Single adjustment of each roller holder.
- Simultaneous fine adjustment of all rollers by single central screw.
- Independent vertical adjustment of all rollers.
- Reduced spare parts and maintenance costs.
- Common components for different guide types.
- Pre-load system with special design assures the contact between ball bearings and races.
- No supply of air/oil (for lubrication and water cooling) by external pipes.
- Greater intervals before maintenance activities grant long operational time.
- Guide setting on workshop and alignment on mill by standard optic devices or computerized "HiLINE".
- Interchangeable bushes to protect guide box.
- Optional locked roller holders to heighten rigidity.
- Enhanced lubrication system on bearings.

Innovative DELTA-shaped sub-base
- The Innovative delta-shaped sub-base design grants easy, reliable and precise guide mounting, and namely:
  - Self-centring repetitive installation.
  - Simple installation (easy scale/dust removal).
  - High stability with new key and counter nut.
  - Interchangeable key.

Closer to the rolling rings
- Utilization of 18-mm rollers and nose piece to guide the stock closer to the rolling rings.
- Enhanced guide series with the new version of guide with 40-mm-height roller (SRW-E 40).

* Dimensions according to the new Danieli BGV200 mandrel.